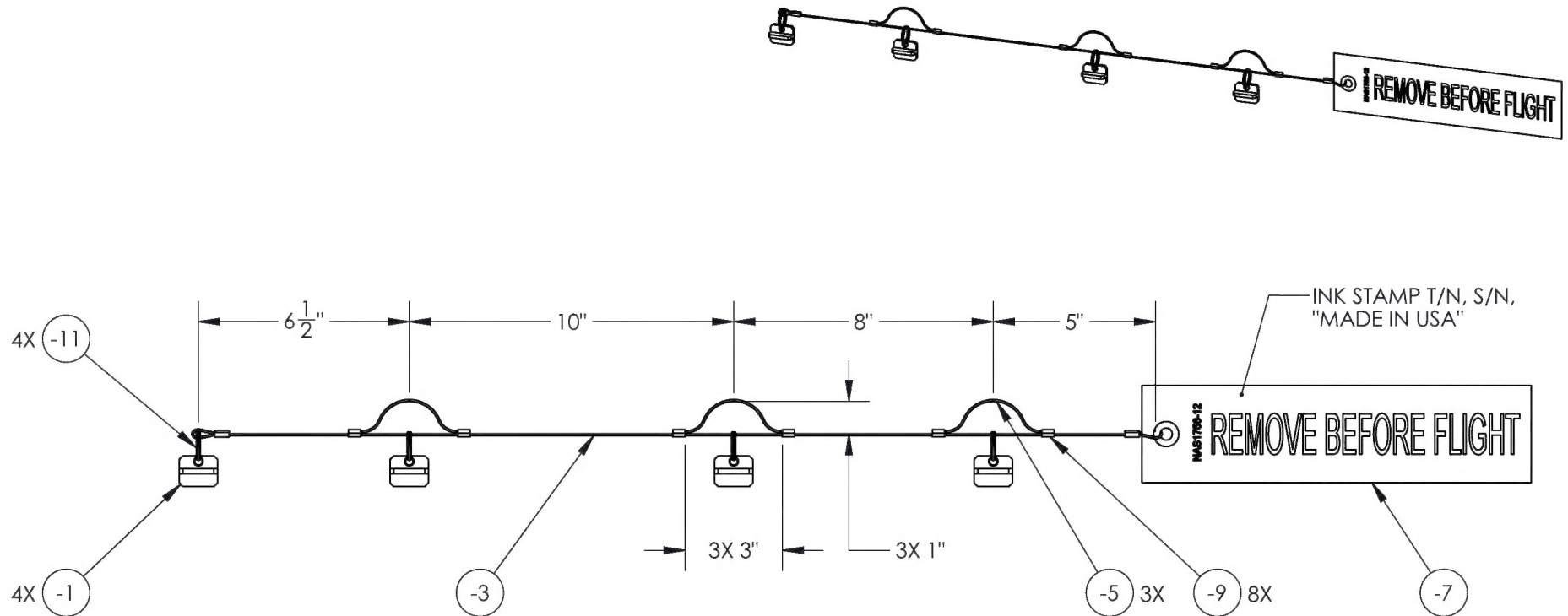


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	11/7/2016	DPD	JAG



# NOTES:

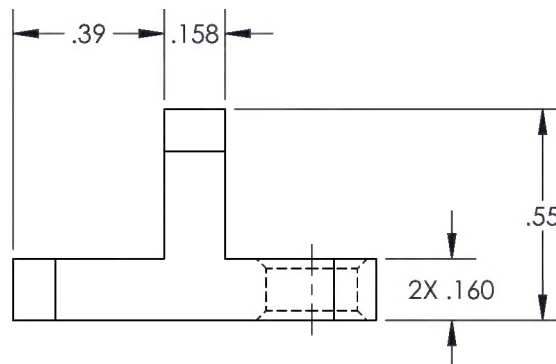
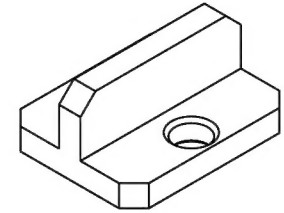
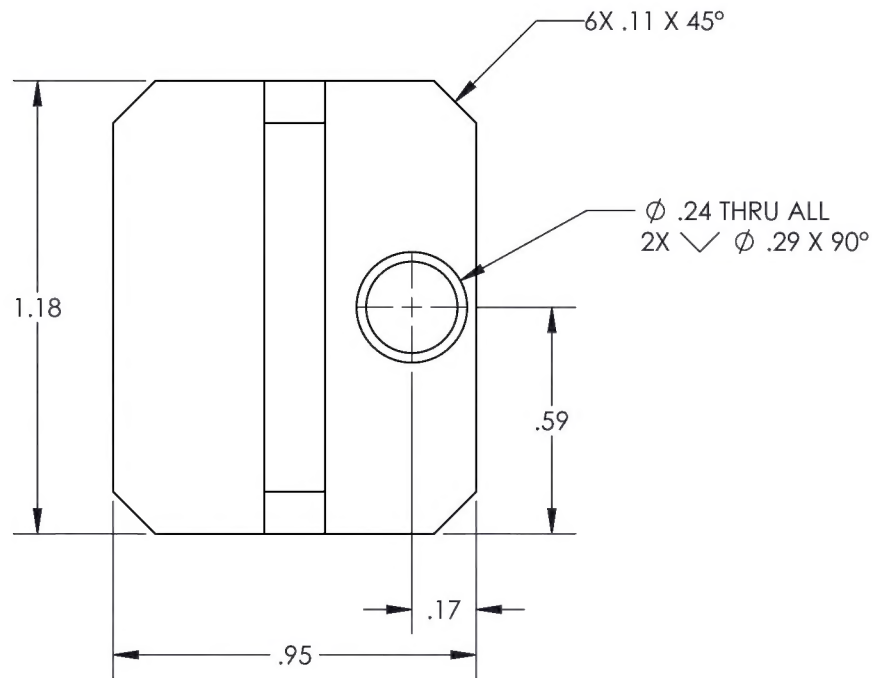
1. REF. AIRBUS T/N: M670V4003134.
2. PART OF KIT RBEM670V4003101.

TITLE																													
MRB UP STOP SHIM																													
DWG NO.	REV																												
RBEM670V4003134	1																												
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY:</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>CHECKED:</td> <td>AFTER PLATING</td> </tr> <tr> <td>OPPS APPR:</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td>QA APPR:</td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td>APPROVED:</td> <td>USED ON MODEL</td> </tr> <tr> <td>SCALE</td> <td>H175</td> </tr> <tr> <td>1:5</td> <td></td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R	DRAWN BY:	2. DIMENSIONAL LIMITS APPLY	CHECKED:	AFTER PLATING	OPPS APPR:	3. INTERPRET DIM AND TOL PER	QA APPR:	ASME Y14.5M-2009	APPROVED:	USED ON MODEL	SCALE	H175	1:5	
MAT'L	UNLESS OTHERWISE SPECIFIED																												
HEAT TREAT	DIMENSIONS ARE IN INCHES																												
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OPPS APPR:	3. INTERPRET DIM AND TOL PER																												
QA APPR:	ASME Y14.5M-2009																												
APPROVED:	USED ON MODEL																												
SCALE	H175																												
1:5																													
DATE	SHEET 1 OF 2																												
5/20/2016																													

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	SHIM	6061		2
		B/O	-3	1	LANYARD	COATED STEEL	Ø1/16 (CARR LANE #CL-2-C)	1
		B/O	-5	3	SHORT LANYARD	COATED STEEL	Ø1/16 (CARR LANE #CL-2-C)	1
		B/O	-7	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-9	8	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	1
		B/O	-11	4	SPLIT RING	STEEL	Ø.80 I.D. X Ø.07 WIRE (MCMaster-CARR #86805T36)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(-1)  
SHIM

<b>DART</b> AEROSPACE	
TITLE <b>MRB UP STOP SHIM</b>	
DWG NO. <b>RBEM670V4003134-1</b>	REV <b>1</b>
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 5/20/2016
	SHEET 2 OF 2